

Date: Thursday, 12/1/2005 3:11:36 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RESERVOIR BOTTLE
Job Number	: 25072		
Estimate Number	: 10797		
P.O. Number	: N/A	Part Number	: K358044001
This Issue	: 12/1/2005 S.O. No. : N/A	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: N/A
Previous Run	: 24643	Material	: N/A
		Due Date	: 12/8/2005
Written By	: <u>SEE COMMENT BELOW</u>	Qty:	4 Um: Each
Checked & Approved By	: <u>SEE COMMENT BELOW</u>		
Comment	: Est Rev:A 03.09.11 New issue KJ/DS		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0 PG

PURCHASING



Comment: PURCHASING

Issue P/O: 115 to Luxfer
 P/N: L62W-001 Hoop Wrapped Cylinder
 6.89" O.D x 20.75" long
 Volume = 549 cu in Weight = 16.5 lbs Service Pressure = 3000 psi
 Thread size = 1.125-12 UNF
 Certificate of conformity is required

2.0

K358044001

Bottle L62W-001



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
 Kwik Float Cylinders

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage
 Ensure certificate of conformity is attached

C206101120

(4)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: _____

3.6

Inspect Level 6

06.01.20

4

3c

prime + paint 11/05 03

06.01.20

(1)

3d

Inspect Level 14

206.05.04

(2)

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Drawing Name: RESERVOIR BOTTLE

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Seq. #:

Machine Or Operation:

Description :

5.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SUC 06/01/25 (Y)

DD 06/01/24 (2)

Job Completion



DD 06/05/08 (2)

PPP

06/05/08

(2)

U 06-0508



Luxfer® Gas Cylinders Composite Cylinder Division

CERTIFICATE OF CONFORMANCE

CUSTOMER: Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A1K7
Canada

DATE: 01/19/06

CUSTOMER P.O. NO.: PO0000115

LUXFER S.O. NO.: 54176

CUSTOMER DRAWING NO.: N/A

REV. NO.: N/A

ITEM	LUXFER PART NO.	REV	SAMPLE PLAN	DESCRIPTION	QUANTITY
1	L62W-001	B	N/A	COMPOSITE CYLINDERS 9.0 Liter / 207 Bar	4

PREFIX:	WS
SERIAL NUMBERS:	5188,5187,5189,5192

We hereby certify that all materials of construction, processes of manufacture, required inspections and tests meet all applicable specification requirements. Material certifications, inspection and test results are available for review. We also certify that the above listed product items satisfactorily meet all purchase order, drawing and specification requirements for the revisions identified except for the following:

EXCEPTIONS:	NONE
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SIGNED: 

TITLE: Luxfer Representative

DATE: 01/19/06

Setting the Standard Worldwide®

CCD-11-96-33

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